



EP patent 1210214, other patents pending

# **PRESS AUTOMATION** UNIFEEDER DESTACKER

- Unique algorithms for path planning give fast and smooth movements, this means higher speed of motion, increased production rate and less need for maintenance.
- Flexible Destacker with Unifeeders, can be built in L-, T- or I-version.
- Possible to run also Aluminium and welded panels.
- Vision system for positioning of panel.
- Many year's experience from industrial controllers and press automation contributes to user friendliness and high productivity.





#### Destacker

The UniFeeder's characteristics with free choice of horizontal stroke (X-axis) and extremely good performance of vertical movement (Z-axis) makes it well suited for destacking applications. A great advantage is that the Destacker can be used with trolleys for blank stacks, instead of the hydraulic lift table's normally used.

### **Destacker units**

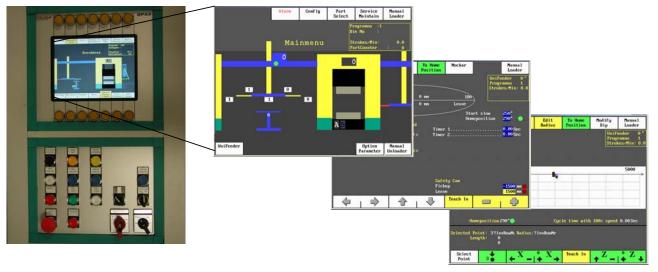
Including UniFeeder the Destacker can be equipped with different kind of units like: Fanning Magnet Stations, Magnetic Belt Conveyors, Vacuum Belt Conveyors, Idle Station, Centering Stations, Load Tables aso.

The Destacker is capable to run also Aluminium and welded panels. A Vision system can be used to positioning the panel to a correct position.

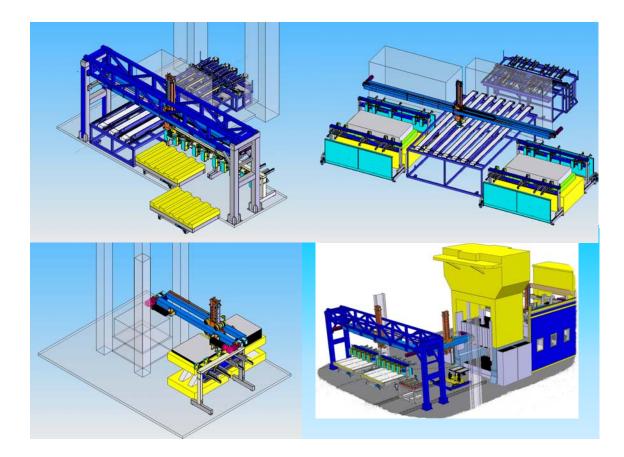




## User Friendly Interface

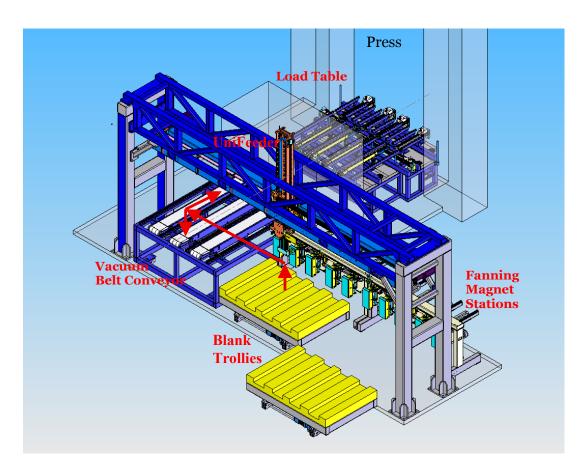


## Destacker examples





## **Example functional Principle**



The UniFeeder picks up one blank at the time, from eighter of the two pick-up stations and brings it to a leave position, in the show case a Vacuum Belt Conveyor. The conveyor moves then the blank to the Load Table for centering before it is loaded into the press.

Edition 1.4 eng



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